

For M16, 20, 25, 30 Liftgates Only
At 44.00 to 54.00 Inch Bed Heights.

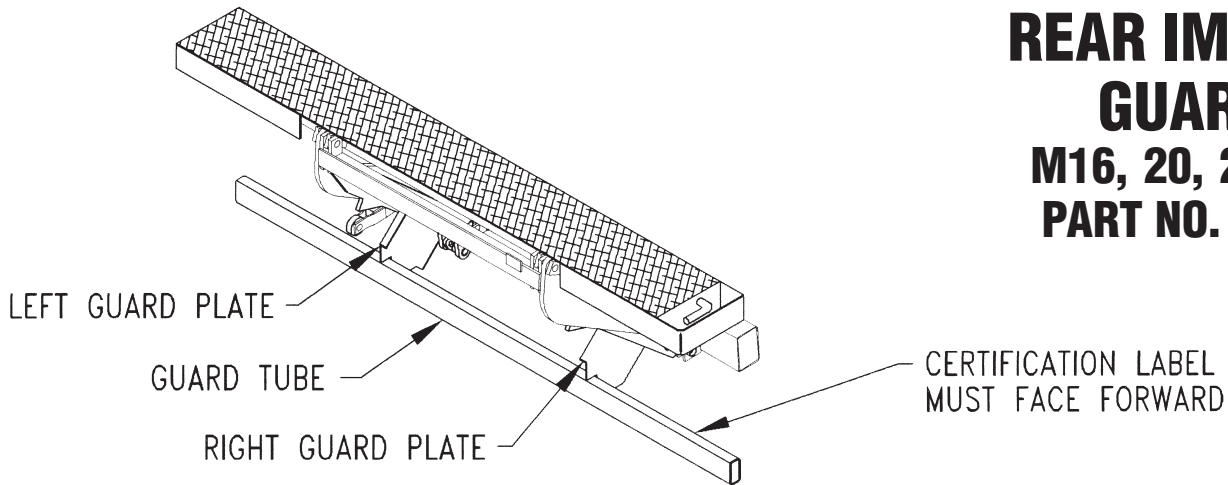
This Guard Conforms To Dot Standards:
FMVSS Standard No. 223, Rear Impact
Guards (571.223).



KIT 222

REAR IMPACT GUARD

M16, 20, 25, 30
PART NO. 3723



REAR IMPACT GUARD INSTALLATION

- STEP 1.** After liftgate is mounted and is fully operational, tack weld the guard plates to the liftarm side plates using the proper dimensions in the chart below. The guard plates are to be mounted on the inside of the liftarm as shown above.
- STEP 2.** Position the guard tube as shown in figure A and tack weld in place. The certification label must face forward on the right hand side.
- STEP 3.** Operate liftgate fully through all possible positions to make sure operation is not affected by guard mounting and make sure guard tube does not interfere with the kicker or dock bumpers.
- STEP 4.** Check to make sure a portion of the guard tube is within the rectangular boundary as shown in Figure B.
- STEP 5.** If no interference problems are encountered, weld the guard plates to the liftarm and guard tube as shown in Figure A. (NOTE: On the 44.00-44.99 bed height range, the excess guard plate above the liftarm will have to be trimmed.)
- STEP 6.** After painting is complete, apply conspicuity tape as shown in Figure A.

BED HEIGHT	A	B	C
44.00-44.99	11.14	8.84	12.20
45.00-49.99	6.94	11.96	7.55
50.00-54.00	5.94	12.51	6.12



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